



SOFTAIL® EXHAUST INSTALLATION INSTRUCTIONS

(Factory mounting hardware is used - no additional hardware needed)

1. Make sure your bike is properly secured and cannot tip before proceeding with installation.
2. Loosen the torca muffler clamp that connects the stock slip on muffler to the head pipe. This bolt is a 9/16" or 15mm.
3. Remove the two (2) hex bolts that attach the top factory slip-on muffler to the mounting bracket. They are located on the bottom side of the muffler body. These are 3/8".
4. Grab the top pipe with both hands and begin to gently move it in a circular motion while pulling it toward the back of the bike until it slides off. Sometimes these pipes will be stuck on pretty tight so it might take a few minutes to wiggle them off. Spraying WD-40® around where the pipe slips on will help loosen things up tremendously.
5. Once you've removed the stock top pipe repeat steps 2-4 for the bottom pipe.
6. After removing both factory mufflers remove the factory torca muffler clamps and slide them onto the ends of the TAB muffler in the same position from which they were removed.
7. Starting with the bottom TAB exhaust pipe slide the front of muffler back onto the head pipe and lineup the bolt patten with the mounting bracket.
8. Replace the two (2) hex bolts and if available apply a small drop of blue Loctite® to each bolt. Make sure the factory exhaust clamp is in the proper position before tightening down the bolts.
9. Repeat steps 6-8 to install the top muffler.
10. If the distance between the pipe and heat shield need to be adjusted, loosen heat shield clamps with straight screwdriver and slide heat shield into desired position and then retighten. Make sure the heat shields are not touching the pipes as they will scratch.
11. Before starting your bike make sure to wipe all the fingerprints off your exhaust. Running the bike before cleaning the exhaust can burn residue onto the surface which can make it more difficult to remove.
12. After checking that you've tightened all fasteners, ride the bike for several hours and then re-check all fasteners. Temperature changes and vibration can sometimes cause fasteners to loosen. You should always check critical fasteners on a regular basis as part of your bikes maintenance.

Do not clean ceramic coated parts with any harsh chemicals such as brake, or engine cleaner. Strong chemicals can cause damage to the coating which is not covered under warranty. Clean exhaust pipes with soap and water only. Bluing, ceramic coat peeling, and/or discoloration is not covered under warranty, it is a result of improper tuning, cam timing, engine timing, jetting, overheating etc. It is not caused by defective manufacturing. The mufflers and components offered may not meet EPA emissions and noise guidelines and may be restricted to off-road use only. The name Harley-Davidson® are trademarks of Harley-Davidson® and is utilized for reference purpose only, and in no way are they intended to imply any association with Harley-Davidson®.



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